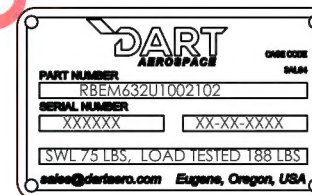
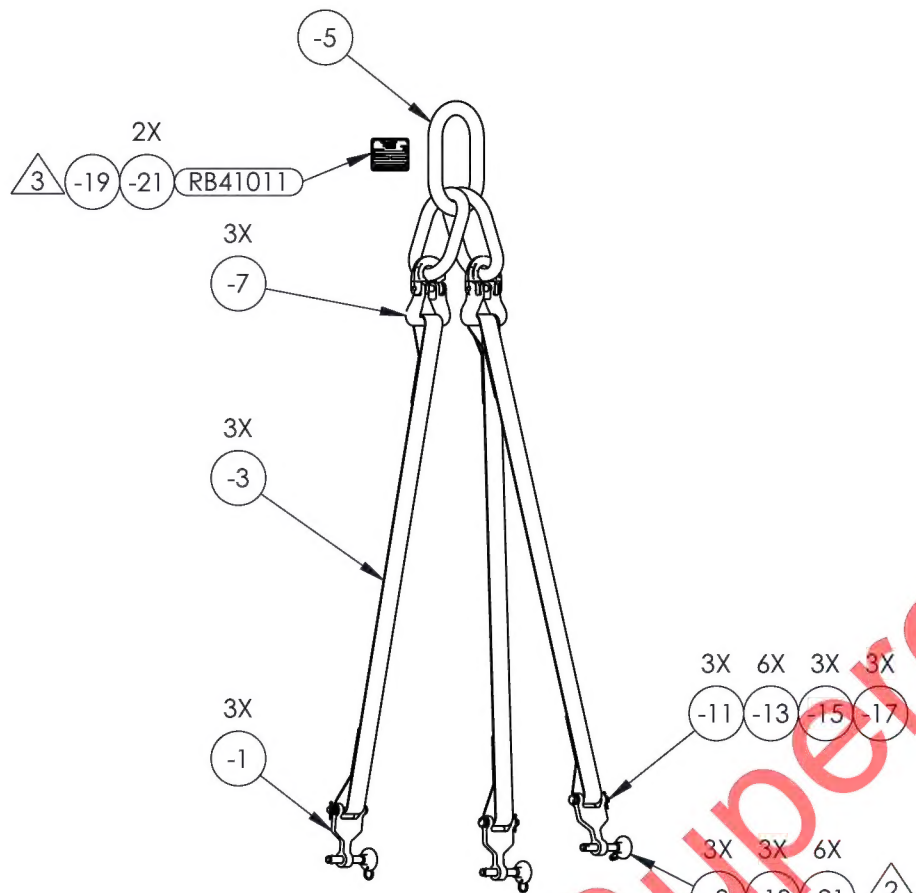


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION	1/7/2016	RJC	JAG



UNDER REVIEW

URF17-702 VM

NOTE:

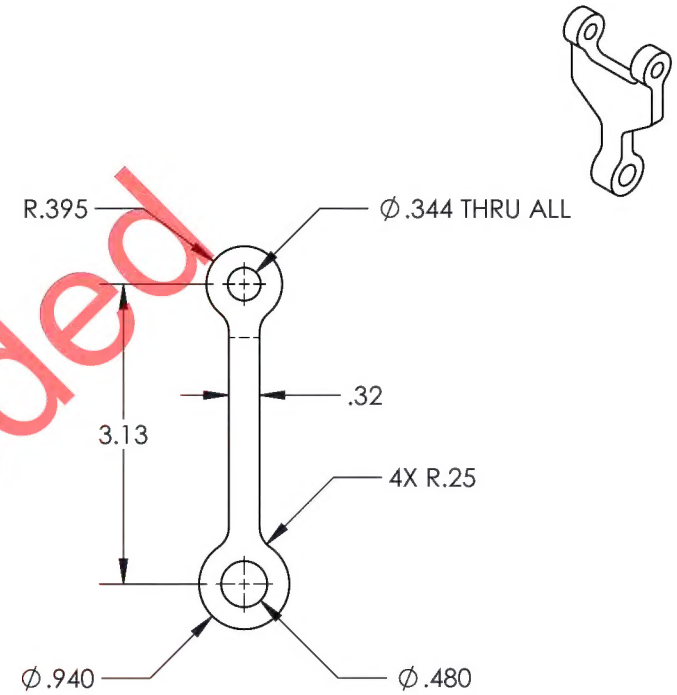
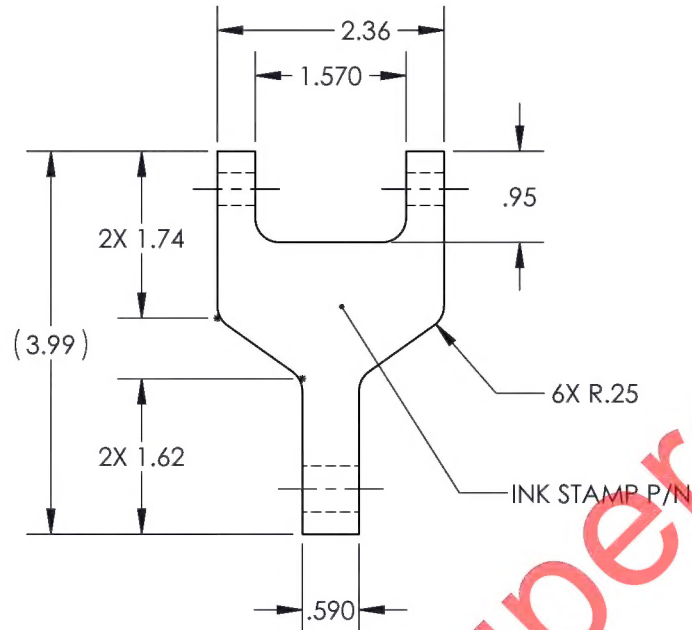
1. REFERENCE AIRBUS T/N M632U102102.
2. ATTACH -19 TO -9 AND -17 COTTER PIN EYE.
3. ATTACH RB41011 TO -5 WITH -19 AND -21.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	3	LIFTING CLEVIS	1018/1020 CR		2
		B/O	-3	3	STRAP	GREEN POLYPROPYLENE	1/16 X 1-1/2 X 44 (EUGENE EQUIPMENT)	3
		B/O	-5	1	OBLONG LINK W/COUPLINGS LINKS	GRADE 100 STEEL	Ø7/8 (MCMASTER-CARR #7163T12)	1
		B/O	-7	3	SLING CONNECTOR	STEEL	PEWAG #CARW 10 OR CROSBY S-237 #1020695	1
		B/O	-9	3	QUICK RELEASE PIN	S.S.	Ø7/16 X 2-1/2 USABLE (MCMASTER-CARR #90985A335)	1
		B/O	-11	3	HEX HEAD CAP SCREW	STEEL	AN5-27 (SPENCER AIRCRAFT #AN5-27)	1
		B/O	-13	6	FLAT WASHER	STEEL	AN960-516 (SPENCER AIRCRAFT #AN960-516)	1
		B/O	-15	3	CASTLE NUT	STEEL	AN310-5 (SPENCER AIRCRAFT #AN310-5)	1
		B/O	-17	3	COTTER PIN	STEEL	Ø1/8 X 3/4 (MCMASTER-CARR #98338A473)	1
		B/O	-19	4	LANYARD	COATED STEEL	Ø1/16 X 8 (CARR LANE #CL2C)	1
		B/O	-21	8	FERRULE	ALUMINUM	Ø1/16 X 3/8 (MCMASTER-CARR #3896T31)	1
		B/O		1	DART PLACARD	ALUMINUM	RB41011	1

DART AEROSPACE			
TITLE SWASHPLATE SLING			
DWG NO. RBEM623U1002102			REV 1
MAT'L HEAT TREAT FINISH SPEC		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°	
DRAWN BY: CLOUGH		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: DUERFELDT		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: LINDSAY		USED ON MODEL	
APPROVED: GILBERT		H175	
SCALE	1:12	DATE	12/9/2015
SHEET 1 OF 3			

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				APPROVED



UNDER REVIEW

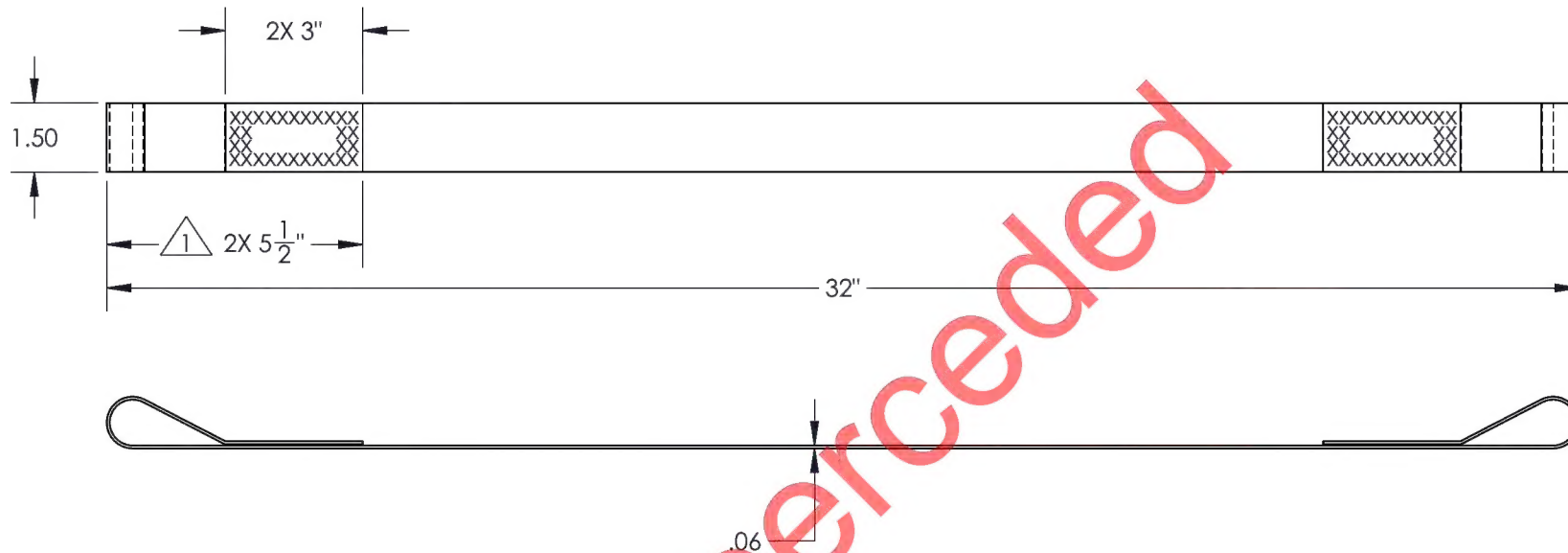
URF17-702 VM

(-1)
LIFTING CLEVIS

DART AEROSPACE	
TITLE SWASHPLATE SLING	
DWG NO. RBEM623U1002102-1	REV 1
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH POWDER COAT YELLOW	.XXX ± .005 FRACTIONS ± 1/8
SPEC FED #13538	.XX ± .01 ANGLES ± 5°
DRAWN BY: CLOUGH	.X ± .1 SURFACES = 125/✓
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	HT175
SCALE 1:2	DATE 12/8/2015
	SHEET 2 OF 3

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REVISIONS			
REV	ECR	DESCRIPTION	DATE
			INITIAL
			APPROVED



NOTE:

- 1 SEW THIS SECTION WITH WEB SLING PROTECTORS.
2. SAFETY CERTIFICATE REQUIRED FOR SWL OF 75 LBS.

UNDER REVIEW

URF17-702 VM

(-3)
STRAP

DART AEROSPACE	
TITLE SWASHPLATE SLING	
DWG NO. RBEM623U1002102-3	REV 1
MAT'L GREEN POLYPROPYLENE TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125° ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL H175	
SCALE 1:4	DATE 12/9/2015
SHEET 3 OF 3	